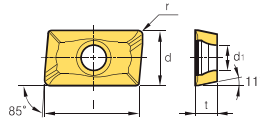


**AP**



| Boyutlar (mm) |      |       |      |     |     |
|---------------|------|-------|------|-----|-----|
| Ölçü          | l    | d     | t    | r   | d1  |
| 10            | 10.5 | 6.65  | 3.47 | 0.5 | 3.2 |
| 16            | 16.4 | 9.525 | 4.76 | 0.8 | 4.4 |

| İş Parçası | Çelik                                        | P |  |  |  |  |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |  |  |  |  |  |  |  |  |  |                                                                                     |                                                                                     | Açıklama                                                                            |                                                                                     |                                                                                     |           |
|------------|----------------------------------------------|---|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------|
|            | Paslanmaz çelik                              | M |  |  |  |  |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |  | Önerilir  |
|            | Dökme demir                                  | K |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |  |  |  |  |  |  |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |  | Kabul Edilebilir                                                                    |                                                                                     |           |
|            | Demir-dışı metaller                          | N |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |  |  |                                                                                     |  |                                                                                     | Önerilmez |
|            | Isı dayanımlı alaşımlar, titanyum alaşımları | S |                                                                                   |                                                                                   |                                                                                   |  |  |  |  |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |           |
|            | Sertleştirilmiş Çelik                        | H |                                                                                   |                                                                                   |                                                                                   |                                                                                   |  |  |  |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |           |

| Kesici Uç                                                                         | Kod | Kaplama         |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        | Kaplama |        | Kesme Koşulları |       |                |            |
|-----------------------------------------------------------------------------------|-----|-----------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|---------|--------|-----------------|-------|----------------|------------|
|  |     | KR1020          | KR1025 | KR1220 | KR1225 | KR1305 | KR1320 | KR1325 | KR3105 | KR3115 | KR3125 | KR3215 | KR3225 | KR4025 | KR4040 | KR4125 | KR4135 | KR4225 | KR4235 | KR4245  | KR4340 | KR001           | KR101 | fn<br>(mm/dev) | vc<br>(mm) |
|                                                                                   |     | APKT 1003PDR-F2 |        | ●      |        | ●      |        |        |        |        | ●      |        |        |        |        |        |        |        |        |         |        | ●               |       |                | 0.08~0.20  |